



Laser and Engraving Materials



www.troteclaser.com

trotec[®]

laser. marking cutting engraving



→ The ideal material for each application!

Trotec offers solution for almost all requirements in the field of engraving, cutting and marking. High-quality, innovative laser system solutions as well as highest standard consumables form this outstanding portfolio.

We aim to assist our customers gain improve profitability and productivity by supplying Trotec materials which offer superior results first time, offering additional services such as our in house ‚cut to size‘ service and providing a one stop shop solution, allowing our clients to purchase all their products via one call or email.

We are proud to be manufacturer of a full range of Trotec laminates that is completed by additional high-quality products of selected suppliers. We want to make you more profitable by profiting from this advantages:

- Engrave efficiently with fewer passes
- Minimised cleaning effort:
 - less residue when engraving
 - non-sticky laser cut edges
- Consistency in quality and colours
- Highly durable materials

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Laser material

Applicable to materials with an acrylic core. Many coated or anodised metals can be laser engraved or marked but cannot be vector cut.



Exterior use

This material is UV-resistant and suitable for outdoor use. Of course, it can also be used for indoor applications.



Engraving materials

This material (usually with ABS core) is suitable for use with mechanical engraving devices.



Indoor use

This material is not suitable for long-term, unprotected use in outdoor areas (UV exposure may cause discolouration).

Self-adhesive film

Adhesive backing can be applied to many materials. Save time and order material sheets that are already self-adhesive.



Reverse engraving

This material is engraved from the back using mirrored graphics. The engraved area can be infilled or backlit to enhance the contrast against the coloured background.

Any colour deviations between the images shown in the catalogue and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.

TroLase is an UV-resistant acrylic based laminate for both indoor and outdoor applications. Benefiting from a thin top layer it enables detailed engraving at high production speeds. Its superior composition minimises residue, therefore reducing the need for cleaning whilst maximising your output.

Applications

- Interior Signs
- Exterior Signs
- Badges
- Trophy Plates
- Safety Signs
- Industrial signage
- Legend plates



→ Material Features

Material: Micro-surfaced impact acrylic, 2 ply / 3 ply

Finish: matt non-glare, gloss

Thickness: 0,8 mm / 1,6 mm / 3,2 mm

Engraving depth: 0,08 mm

Cutting method: laser, saw, guillotine

Sheet size: 1245 x 616 mm



Laser material



Rotary material



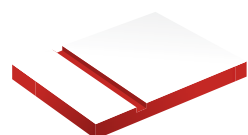
Interior use



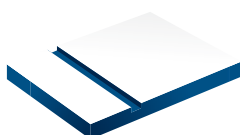
Exterior use



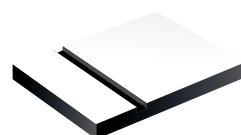
Selected colours are also available in a 3-ply finish. Here, in addition to the surface and core layers there is an extra layer in the colour and thickness of the surface layer applied on the back.



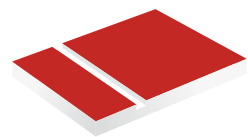
White/Red
0,8 L206-203
1,6 L206-206
3,2 L206-209
 mm



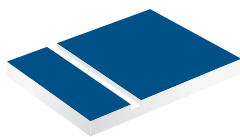
White/Blue
1,6 L205-206
 mm



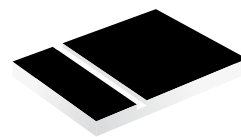
White/Black
0,8 L204-203
1,6 L204-206
3,2 L204-209
 mm



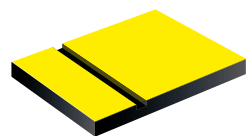
Red/White
0,8 L602-203
1,6 L602-206
3,2 L602-209
 mm



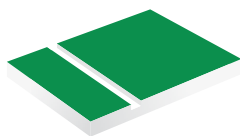
Blue/White
0,8 L512-203
1,6 L512-206
3,2 L512-209
 mm



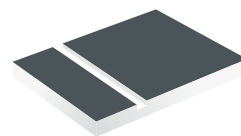
Black/White
0,8 L402-203
1,6 L402-206
3,2 L402-209
 mm



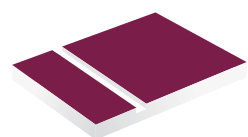
Yellow/Black
0,8 L704-203
1,6 L704-206
3,2 L704-209
 mm



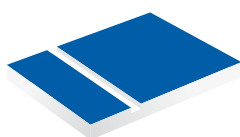
Green/White
0,8 L932-203
1,6 L932-206
3,2 L932-209
 mm



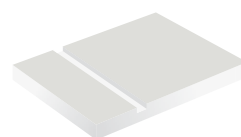
Smoke Grey/White
1,6 L312-206
 mm



Burgundy/White
1,6 L622-206
 mm



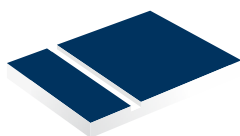
Sapphire/White
0,8 L502-203
1,6 L502-206
 mm



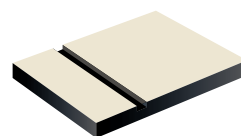
Light Grey/White
1,6 L322-206
 mm



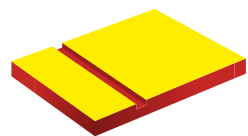
Orange/White
0,8 L612-203
1,6 L612-206
 mm



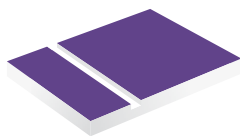
Navy Blue/White
1,6 L552-206
 mm



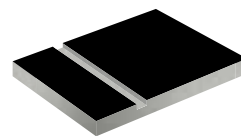
Almond/Black
1,6 L854-206
 mm



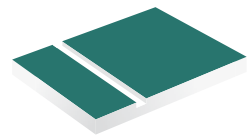
Yellow/Red
1,6 L706-206
 mm



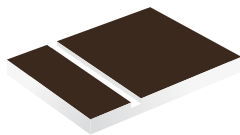
Purple/White
1,6 L582-206
 mm



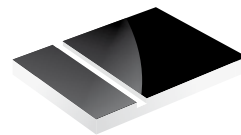
Black/Silver
1,6 L413-206
 mm



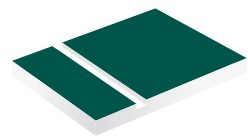
Celadon Green/White
1,6 L972-206
 mm



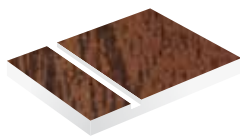
Dark Brown/White
1,6 L842-206
 mm



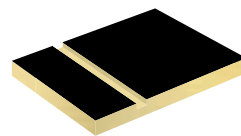
Gloss Black/White
1,6 L422-206
 mm



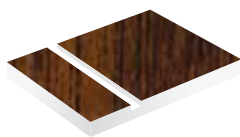
Evergreen/White
0,8 L912-203
1,6 L912-206
3,2 L912-209
 mm



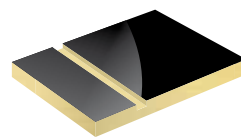
Dark Walnut/White
1,6 L002-206
 mm



Black/Gold
1,6 L417-206
 mm



English Walnut/White
1,6 L192-206
 mm



Gloss Black/Gold
1,6 L427-206
 mm



White/Black/
 White
1,6 L204-306
3,2 L204-309
 mm



Black/White
 Black
1,6 L402-306
3,2 L402-309
 mm

→ TroLase Metallic Plus and TroLase Metallic

TroLase Metallic is an acrylic based laminate with an authentic metallic finish. Benefiting from a thin top layer it enables detailed engraving at high production speeds. For external applications and cost effective, time saving alternatives to metal engraving, we recommend TroLase Metallic Plus which is UV-resistant.

Applications

- Interior Signs
- Exterior Signs (Metallic Plus)
- Badges
- Trophy Plates
- Safety Signs
- Funeral Plates



→ Material Features TroLase Metallic Plus

Material: Modified impact acrylic, 2 ply
Finish: brushed metal
Thickness: 0,8 mm / 1,6 mm / 3,2 mm
Engraving depth: 0,08 mm
Cutting method: laser, saw, guillotine
Sheet size: 1245 x 616 mm



Laser material



Rotary material



Interior use



Exterior use

→ Material Features TroLase Metallic

Material: Micro-surfaced impact acrylic, 2 ply
Finish: brushed metal, smooth
Thickness: 0,8 mm / 1,6 mm / 3,2 mm
Engraving depth: 0,08 mm
Cutting method: laser, saw, guillotine
Sheet size: 1245 x 616 mm



Laser material

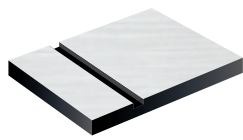


Rotary material



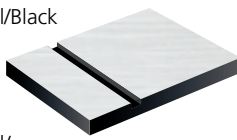
Interior use

→ TroLase Metallic Plus



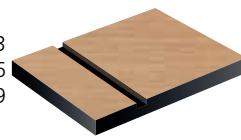
Brushed Stainless Steel/Black

0,8 LMT+314-203
1,6 LMT+314-206
3,2 LMT+314-209
 mm



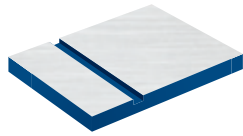
Brushed Bright Nickel/
Black

0,8 LMT+364-203
1,6 LMT+364-206
3,2 LMT+364-209
 mm



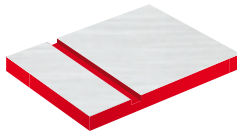
Brushed Copper/Black

0,8 LMT+864-203
1,6 LMT+864-206
3,2 LMT+864-209
 mm



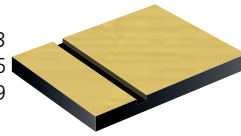
Brushed Stainless Steel/
Blue

0,8 LMT+315-203
1,6 LMT+315-206
3,2 LMT+315-209
 mm



Brushed Stainless
Steel/Red

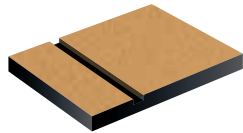
0,8 LMT+316-203
1,6 LMT+316-206
3,2 LMT+316-209
 mm



Brushed Gold/Black

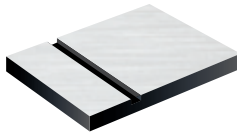
0,8 LMT+764-203
1,6 LMT+764-206
3,2 LMT+764-209
 mm

→ TroLase Metallic



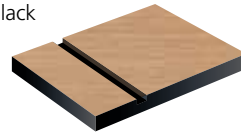
Smooth Gold/Black

0,8 LMT714-203
1,6 LMT714-206
3,2 LMT714-209
 mm



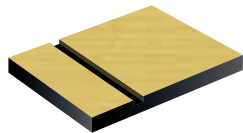
Brushed Aluminium/Black

0,8 LMT354-203
1,6 LMT354-206
3,2 LMT354-209
 mm



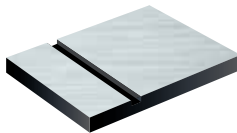
Brushed Copper/Black

0,8 LMT894-203
1,6 LMT894-206
 mm



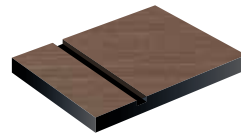
Brushed Gold/Black

0,8 LMT734-203
1,6 LMT734-206
3,2 LMT734-209
 mm



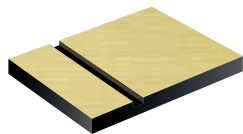
Brushed Silver/Black

0,8 LMT334-203
1,6 LMT334-206
3,2 LMT334-209
 mm



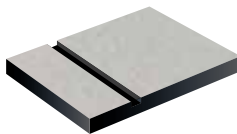
Brushed Deep Bronze/Black

1,6 LMT884-206
 mm



European Gold/Black

0,8 LMT754-203
1,6 LMT754-206
3,2 LMT754-209
 mm



Smooth Silver/Black

0,8 LMT344-203
1,6 LMT344-206
3,2 LMT344-209
 mm

→ TroLase Reverse

TroLase Reverse comprises of a transparent acrylic fascia with a coloured coating on the reverse side. By reverse engraving your image into the coloured layer you expose clear text/image which can either be infilled with your choice of acrylic paint or backlit for an effective contrast. As an additional feature the reverse has a third layer of Black backing which significantly reduces the cleaning time and enhances the depth of colour.

Applications

- Interior Signs
- Exterior Signs
- Badges
- Safety Signs
- Control Panels



→ Material Features

Material: Micro-surfaced impact acrylic with back-coating, 2 ply
Finish: matt non-glare, gloss (gold and silver)
Thickness: 1,6 mm
Engraving depth: 0,08 mm
Cutting method: laser, saw
Sheet size: 1245 x 616 mm



Laser material



Rotary material



Interior use

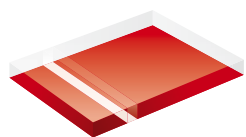


Exterior use



Reverse

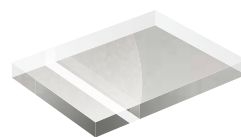
→ TroLase Reverse



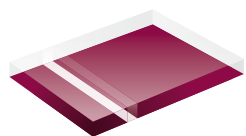
Matt/Red
1,6
mm LR601-206



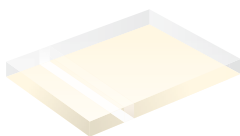
Matt/White
1,6
mm LR201-206



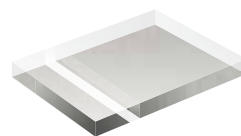
Gloss/Silver
1,6
mm LR340-206



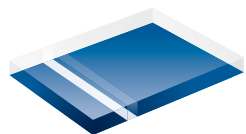
Matt/Burgundy
1,6
mm LR621-206



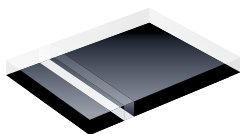
Matt/Ivory
1,6
mm LR221-206



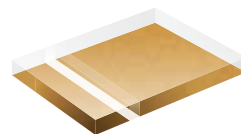
Matt/Silver
1,6
mm LR341-206



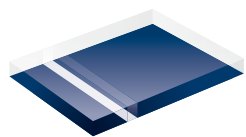
Matt/Blue
1,6
mm LR511-206



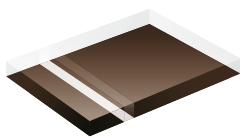
Matt/Black
1,6
mm LR401-206



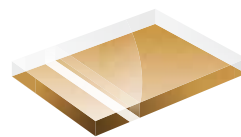
Matt/Gold
1,6
mm LR711-206



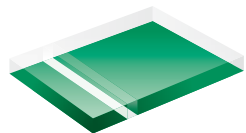
Matt/Navy Blue
1,6
mm LR551-206



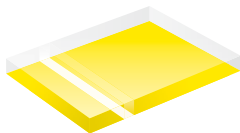
Matt/Dark Brown
1,6
mm LR841-206



Gloss/Gold
1,6
mm LR710-206



Matt/Green
1,6
mm LR931-206



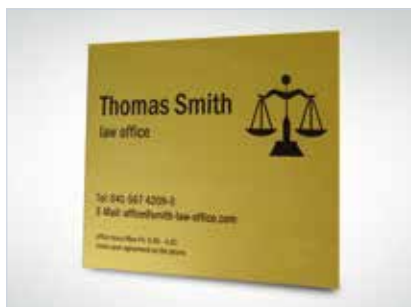
Matt/Yellow
1,6
mm LR701-206

→ TroGlass and Plexiglas®

TroGlass is a transparent, cast gloss acrylic with a coloured coating on the reverse side. By reverse engraving the back and infilling the engraved areas with colour or backlighting an elegant finish can be created. A third layer of Black backing which significantly reduces the cleaning time and enhances the depth of colour. Plexiglas GS® is a clear cast acrylic. It is suitable for applications where excellent transparency is required.

Applications

- Interior Signs
- Exterior Signs
- Safety Signs
- Promotional & Display Signage



→ Material Features TroGlass

Material: Micro-surfaced impact acrylic with back-coating, 2 ply

Finish: gloss

Thickness: 3,0 mm / 5,0 mm

Engraving depth: 0,08 mm

Cutting method: laser, saw

Sheet size: 1220 x 610 mm



Laser material



Rotary material



Interior use



Exterior use



Reverse

→ Material Features Plexiglas®

Material: Cast acrylic, 1 ply

Finish: gloss

Thickness: 2,0 mm / 3,0 mm /

4,0 mm / 5,0 mm / 6,0 mm / 8,0 mm / 10,0 mm

Cutting method: laser, saw

Sheet size: 1500 x 1000 mm



Laser material



Rotary material



Interior use

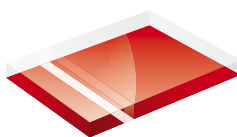


Exterior use

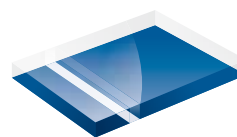
→ TroGlass



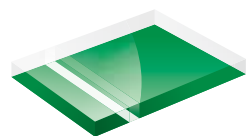
Gloss/White
3,0 TG4-200
5,0 TG5-200
 mm



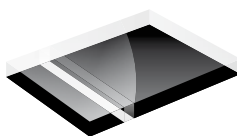
Gloss/Red
3,0 TG4-600
5,0 TG5-600
 mm



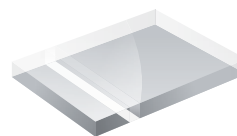
Gloss/Blue
3,0 TG4-500
5,0 TG5-500
 mm



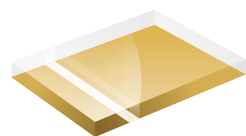
Gloss/Green
3,0 TG4-931
5,0 TG5-931
 mm



Gloss/Black
3,0 TG4-400
5,0 TG5-400
 mm



Gloss/Silver
3,0 TG4-330
5,0 TG5-330
 mm



Gloss/Gold
3,0 TG4-710
5,0 TG5-710
 mm

→ Plexiglas®



Clear
2,0 233-020
 mm



Clear
5,0 233-050
 mm



Clear
8,0 233-080
 mm



Clear
3,0 233-030
 mm



Clear
6,0 233-060
 mm



Clear
10,0 233-100
 mm



Clear
4,0 233-040
 mm

→ TroLase ADA Signage

TroLase ADA Signage is a solid, dyed, acrylic based material primarily used for the production of braille and tactile signage. With the added advantage of being UV stable it is ideal for functional signage in indoor and outdoor areas, for cutting out letters and for creating 3-dimensional signs. The thinner options are increasingly becoming a popular medium in the production of architectural model making.

Applications

- Exterior & Interior Signs
- ADA compliant braille & Tactile Signage
- 3 Dimensional Signs
- Model Making
- Cut Out Letters



→ Material Features

Material: Single-ply modified acrylic

Finish: matt

Thickness: 0,8 mm / 1,0 mm /
1,6 mm / 3,2 mm

Cutting method: laser, saw, guillotine

Sheet size: 1245 x 616 mm



Laser
material



Rotary
material



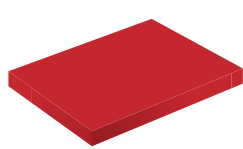
Interior
use



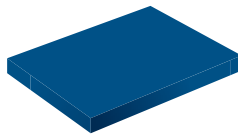
Exterior
use

→ TroLase ADA Signage

Bestseller



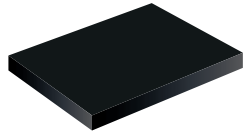
Red
0,8 LS601-103
1,6 LS601-106
3,2 LS601-109
 mm



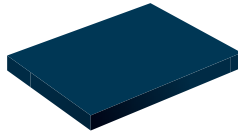
Blue
0,8 LS501-103
1,6 LS501-106
3,2 LS501-109
 mm



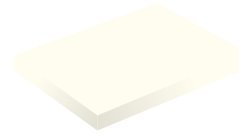
Bright White
0,8 LS204-103
1,0 LS204-104
1,6 LS204-106
3,2 LS204-109
 mm



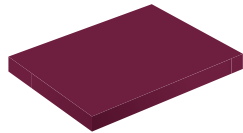
Black
0,8 LS401-103
1,0 LS401-104
1,6 LS401-106
3,2 LS401-109
 mm



Marine Blue
1,6 LS502-106
 mm



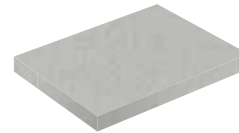
White
0,8 LS201-103
1,0 LS201-104
1,6 LS201-106
 mm



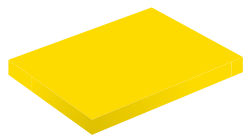
Burgundy
1,6 LS602-106
 mm



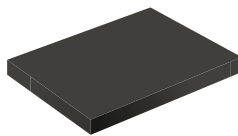
Light Grey
0,8 LS305-103
1,6 LS305-106
 mm



Silver
0,8 LS304-103
 mm



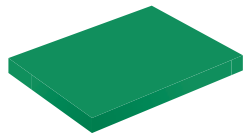
Yellow
0,8 LS701-103
1,6 LS701-106
 mm



Charcoal Grey
0,8 LS307-103
1,6 LS307-106
 mm



Clear
0,8 LS101-103
1,6 LS101-106
 mm



Green
0,8 LS901-103
1,6 LS901-106
 mm

Tips

Order TroLase ADA Signage with self-adhesive film applied to the back. This allows you to easily mount letters cut-out from the material plate on base plates or walls. During assembly use the cut material plate as a template for spacing and as a line level.

A few tips for best results:

- Materials must be even and without bends or distortions.
- A cutting grate should always be used when cutting plastics, in order to lift the material.
- Remove the protective film, in order to prevent discolouration or excessive smoke.
- If excess smoke results, then too much energy is being used. In this case increase the speed.

→ TroLase Thins

TroLase Thins are extremely flexible and ideally suited to applications on curved surfaces. With an acrylic base and thin foiled surface you can achieve detailed, elegant engraving accommodating both the trophy and award industry as well as the industrial market. New additions include solid White and Black, proven medium for 3D model makers.

Applications

- Interior Signs
- Badges
- Trophy Plates
- Safety Signs
- Business Cards
- Architectural model making



→ Material Features

Material: Micro-surfaced pre-adhesive plastic, 2 ply

Finish: matt non-glare, gloss, brushed metal

Thickness: 0,5 mm

Engraving depth: 0,08 mm

Cutting method: laser, saw, guillotine

Sheet size: 1245 x 614 mm



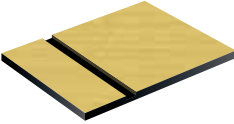
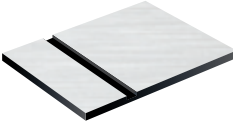
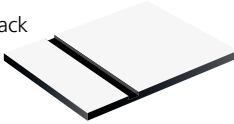
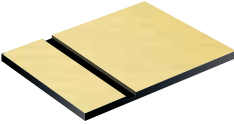
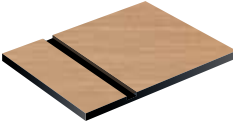
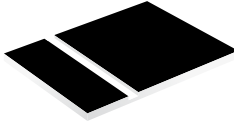
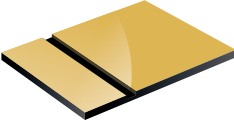
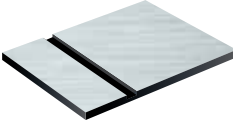
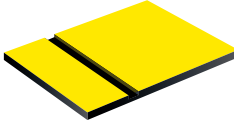
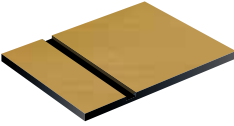
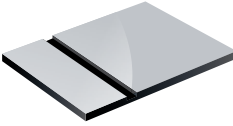
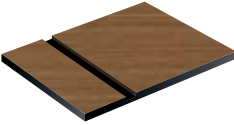
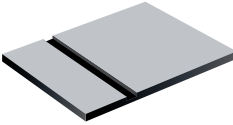
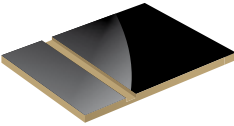
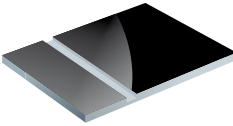
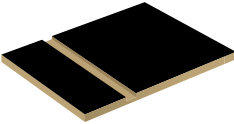
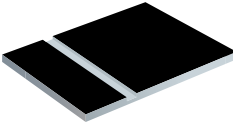
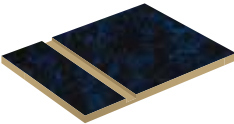
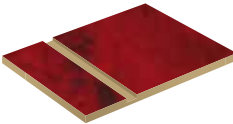
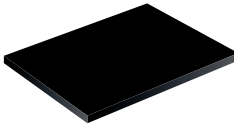
Laser material



Rotary material



Interior use

	Brushed Gold/Black 0,5 mm LT734-202		Brushed Aluminium/Black 0,5 mm LT354-202		White/Black 0,5 mm LT204-202
	European Gold/Black 0,5 mm LT754-202		Brushed Copper/Black 0,5 mm LT894-202		Black/White 0,5 mm LT402-202
	Trophy Gold/Black 0,5 mm LT794-202		Brushed Silver/Black 0,5 mm LT334-202		Yellow/Black 0,5 mm LT744-202
	Brushed Bronze/Black 0,5 mm LT874-202		Trophy Silver/Black 0,5 mm LT394-202		Red/White 0,5 mm LT602-202
	Deep Bronze/Black 0,5 mm LT884-202		Smooth Silver/Black 0,5 mm LT344-202		Blue/White 0,5 mm LT512-202
	Gloss Black/Gold 0,5 mm LT427-202		Gloss Black/Silver 0,5 mm LT423-202		Purple/White 0,5 mm LT582-202
	Black/Gold 0,5 mm LT417-202		Black/Silver 0,5 mm LT413-202		White single ply 0,5 mm LT202-102
	Celestial Blue/Gold 0,5 mm LT577-202		Port Wine/Gold 0,5 mm LT677-202		Black single ply 0,5 mm LT404-102

→ TroLase Textures

TroLase Textures are two-layer acrylic based materials, suitable for applications in demanding environments, where extra durability and scratch resistance are required. The textured, matt surface is non-reflective, durable and easy to clean. TroLase Textures are UV- and weather-resistant, suitable for indoor and outdoor use.

Applications

- Exterior & Interior Signs
- Badges
- Safety Signs
- Control Panels
- Industrial Applications



→ Material Features

Material: Co-extruded impact acrylic 2 ply

Finish: textured matt

Thickness: 1,6 mm / 3,2 mm

Engraving depth: 0,18 mm
0,25 mm Red and Yellow

Cutting method: laser, saw, guillotine

Sheet size: 1220 x 610 mm



Laser material



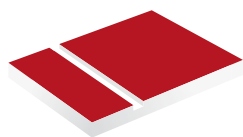
Rotary material



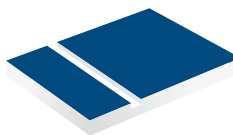
Interior use



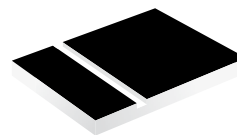
Exterior use



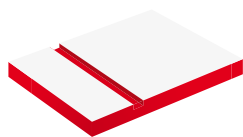
Red/White
1,6 LTX642-206
3,2 LTX642-209
mm



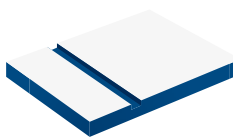
Royal Blue/White
1,6 LTX592-206
3,2 LTX592-209
mm



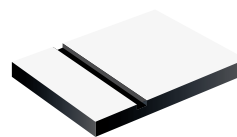
Black/White
1,6 LTX422-206
3,2 LTX422-209
mm



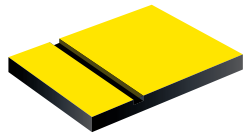
White/Red
1,6 LTX246-206
mm



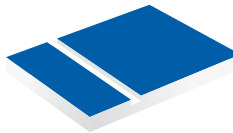
White/Blue
1,6 LTX205-206
mm



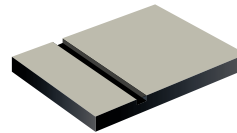
White/Black
1,6 LTX244-206
3,2 LTX244-209
mm



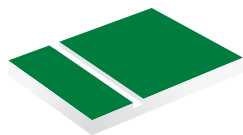
Yellow/Black
1,6 LTX774-206
mm



Sapphire/White
1,6 LTX503-206
mm



Ash Grey/Black
1,6 LTX374-206
mm



Green/White
1,6 LTX962-206
mm

→ TroLase Lights

TroLase Lights are a highly flexible UV stable robust film with an adhesive coating on the reverse. The self-adhesive film adheres perfectly to various materials such as metals, plastic, rubber, and wood and makes it a popular material in industry and commerce.

Applications

- Exterior & Interior Signs
- Badges
- Trophy Plates
- Inscription Foil
- Labels / Stickers
- Packaging Labels



→ Material Features

Material: Micro-surfaced pre-adhesive plastic, 2 ply

Finish: gloss, brushed metal

Thickness: 0,1 mm

Engraving depth: 0,04 mm

Cutting method: laser, guillotine

Sheet size: 600 x 305 mm



Laser material



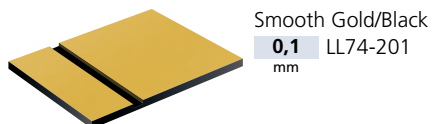
Rotary material



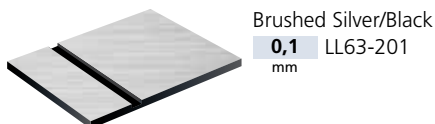
Interior use



Exterior use



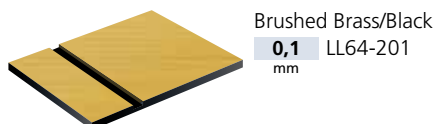
Smooth Gold/Black
0,1 mm LL74-201



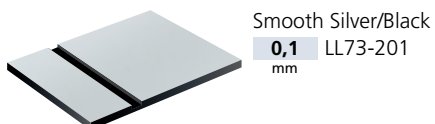
Brushed Silver/Black
0,1 mm LL63-201



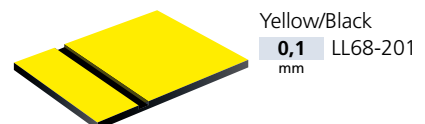
White/Black
0,1 mm LL62-201



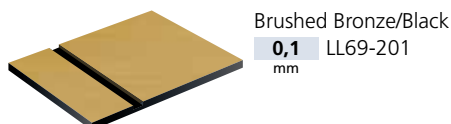
Brushed Brass/Black
0,1 mm LL64-201



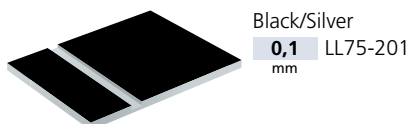
Smooth Silver/Black
0,1 mm LL73-201



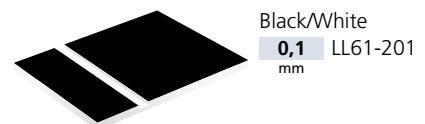
Yellow/Black
0,1 mm LL68-201



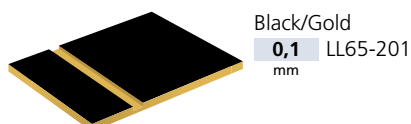
Brushed Bronze/Black
0,1 mm LL69-201



Black/Silver
0,1 mm LL75-201



Black/White
0,1 mm LL61-201



Black/Gold
0,1 mm LL65-201

→ LaserFlex

LaserFlex is a high quality, multi-layered polyurethane film highly suited for customising textiles. The laser can realise even the finest details with intricate motifs, which would be impossible to achieve with a cutting plotter. Once the motif has been engraved and cut out on the laser unit, the design is applied to the textiles using a transfer press. LaserFlex is characterised by good opacity and high elasticity.

Applications

- Customisation of T-shirts
- Customisation of fabric bags
- Cotton, polyester, blended fabrics
- Less suitable for nylon and coated textiles
- Flex on flex is possible



→ Material Features

Material: Polyurethanfoil on transfer paper

Finish: matt

Thickness: 0,1 mm

Engraving depth: 0,04 mm

Cutting method: laser, guillotine

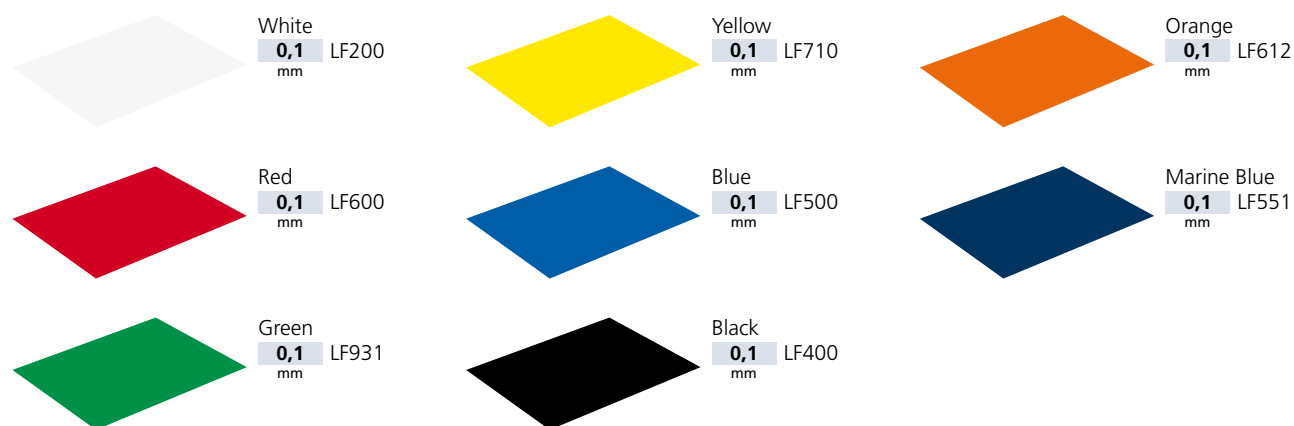
Sheet size: 420 x 297 mm (A3)



Laser material



Reverse



Tips

LaserFlex has been specially designed to not only be cut but also to be weeded by laser. This means that it is no longer necessary to mechanically remove excess material between graphics and letters or along edges.

Recommended transfer conditions:

Temperature: 165 °C

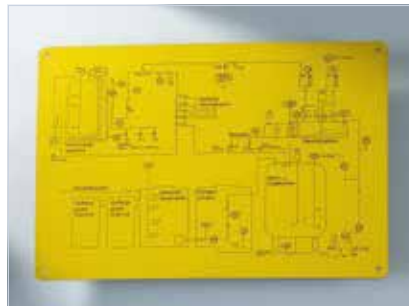
Duration: 17 seconds

LaserFlex film can be washed at up to 60 °C. Any residues can be removed by washing.

TroPly features a thin surface coating, which allows for intricate details and fast engraving without shading effects. The reflection-free surface allows clear and easy-to-read designs to be created of the very smallest engraved images.

Applications

- Interior Signs
- Badges
- Trophy Plates
- Safety Signs
- Information Signs



→ Material Features

Material: ABS, 2- / 3 ply

Finish: non-glare

Thickness: 0,8 mm / 1,6 mm / 2,4 mm

Engraving depth: 0,08 mm

Cutting method: saw

Sheet size: 1245 x 616 mm



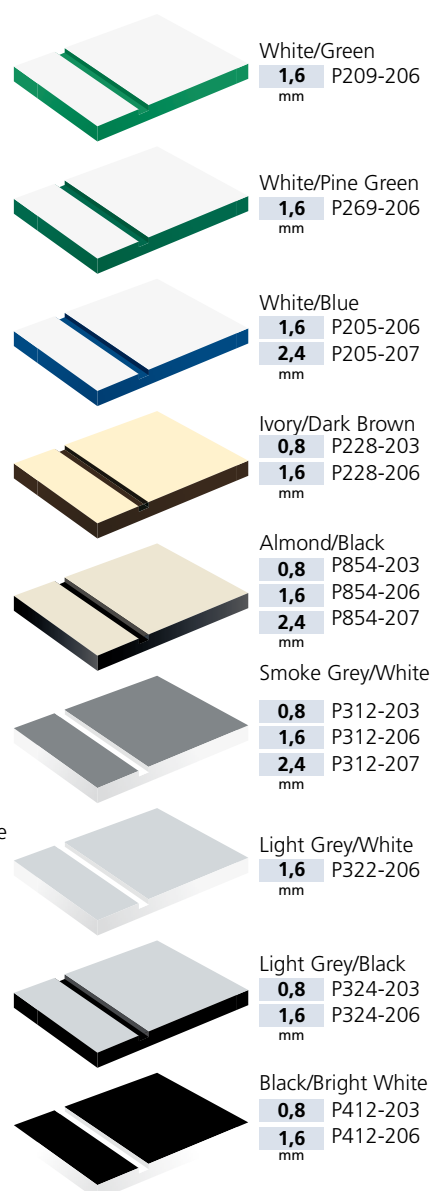
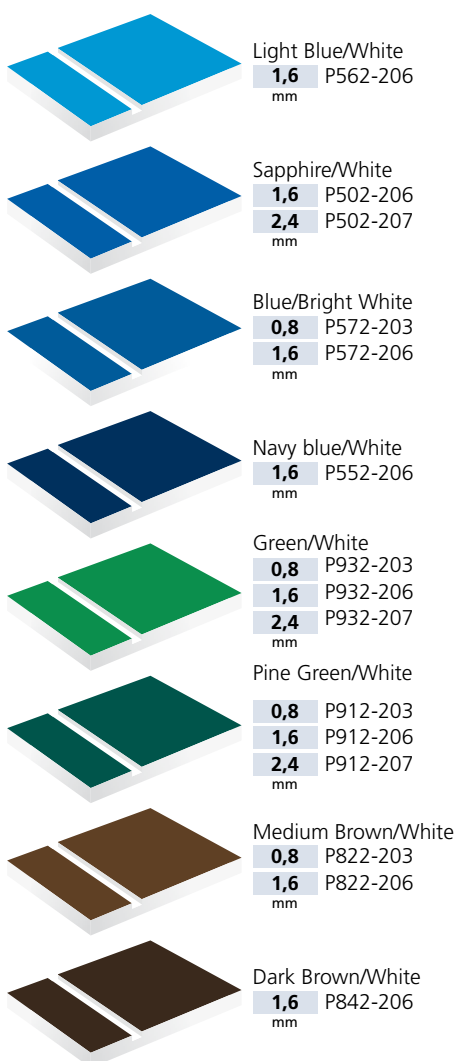
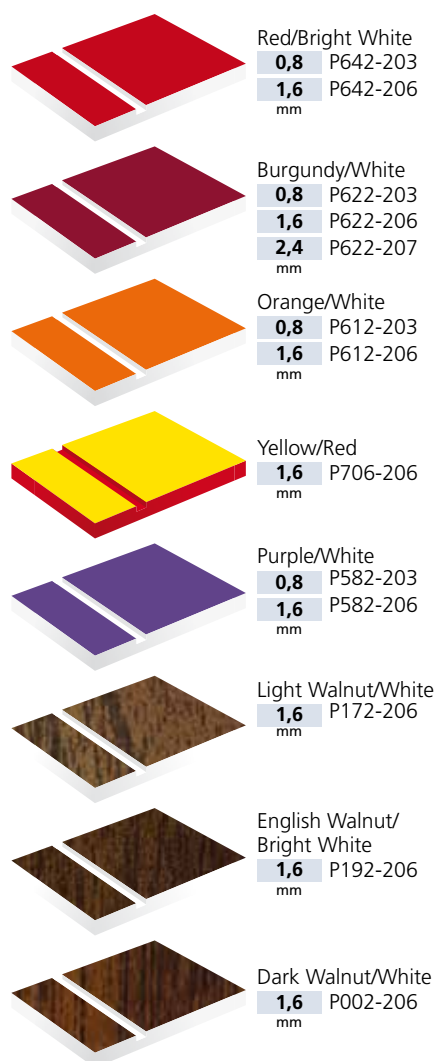
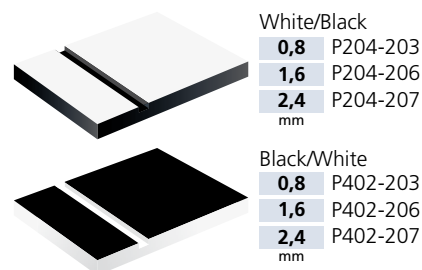
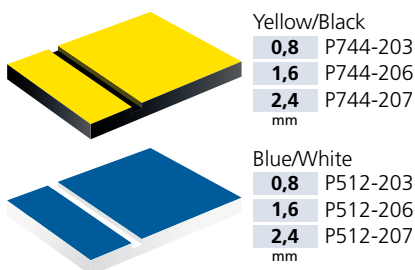
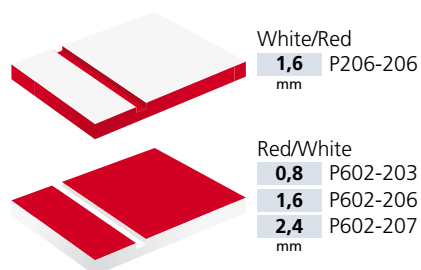
Rotary material



Interior use



Selected colours are also available in a 3-ply finish. Here, in addition to the surface and core layers there is an extra layer in the colour and thickness of the surface layer applied on the back.



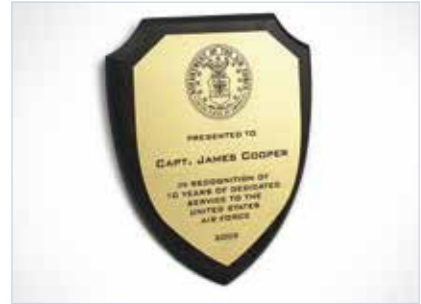
→ TroPly Metallic Plus and TroPly Metallic

TroPly Metallic is characterised by a precious metal look and ideal for the finest details with clear contrast as well as fast and cost-efficient processing.

TroPly Metallic Plus features a special protective layer, which is particularly resistant to scratches and wear.

Applications

- Interior Signs
- Badges
- Trophy Plates
- Funeral Plates
- Information Signs



→ Material Features TroPly Metallic Plus

Material: ABS, 2 ply

Finish: brushed and smooth metal

Thickness: 0,8 mm / 1,6 mm / 2,4 mm

Engraving depth: 0,08 mm

Cutting method: saw, by guillotine

Sheet size: 1245 x 616 mm



Rotary material



Interior use

→ Material Features TroPly Metallic

Material: ABS, 2 ply

Finish: brushed and smooth metal

Thickness: 0,8 mm / 1,6 mm / 2,4 mm

Engraving depth: 0,08 mm

Cutting method: saw, guillotine

Sheet size: 1245 x 616 mm



Rotary material

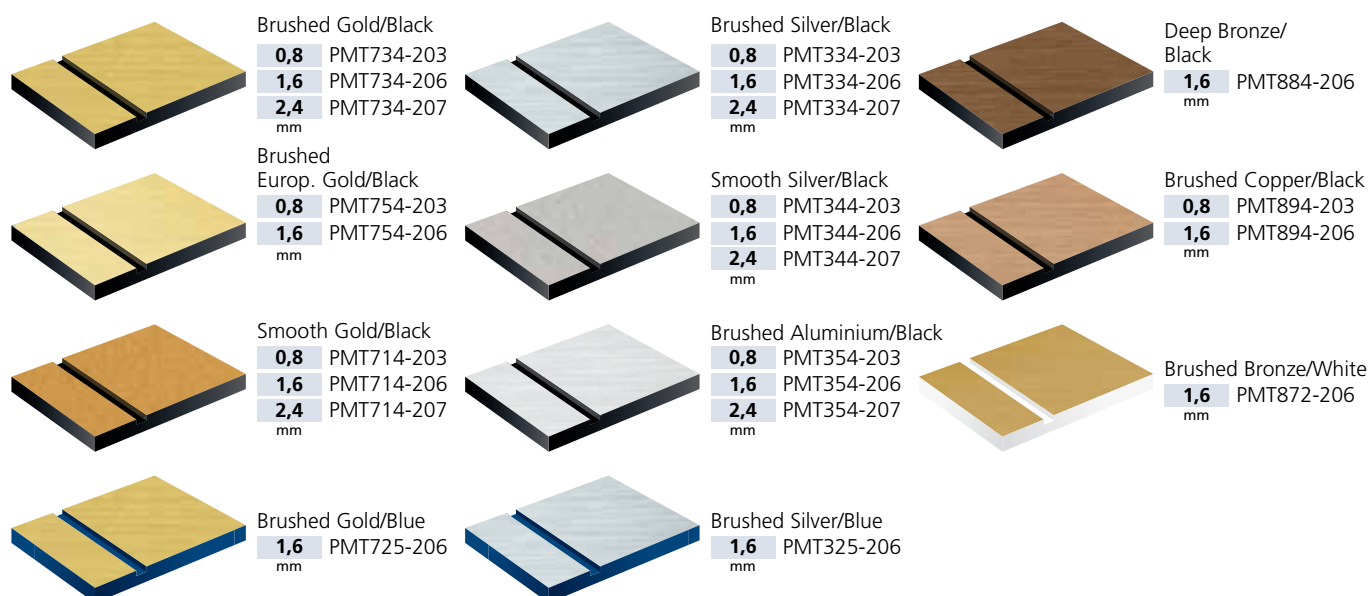


Interior use

→ TroPly Metallic Plus



→ TroPly Metallic



→ TroPly Satins

TroPly Satins is supplied as standard with a brushed finish. An interior laminate with an extensive colour range, it is ideally suited to internal signage, nameplates, key tags and personal identification. The solid cap offers a highly durable and scratch resistant surface.

Applications

- Interior Signs
- Badges
- Safety Signs
- Information Signs



→ Material Features

Material: Acrylic cap / ABS core, 2 and 3 ply

Finish: gloss-brushed

Thickness: 0,8 mm / 1,6 mm / 2,4 mm / 3,2 mm

Engraving depth: 0,30 mm

Cutting method: saw, guillotine

Sheet size: 1220 x 610 mm



Rotary material



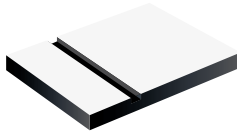
Interior use



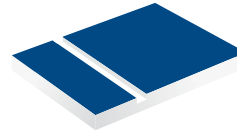
Selected colours are also available in a 3-ply finish. Here, in addition to the surface and core layers there is an extra layer in the colour and thickness of the surface layer applied on the back.



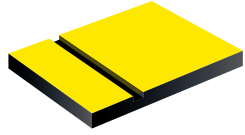
Red/White
1,6 mm PS602-206



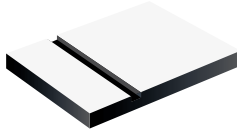
Polar White/Black
1,6 mm PS234-206
2,4 mm PS234-207



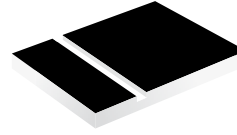
Blue/White
1,6 mm PS512-206



Yellow/Black
1,6 mm PS704-206



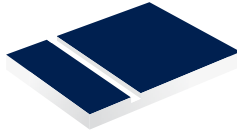
White/Black
0,8 mm PS204-203
1,6 mm PS204-206



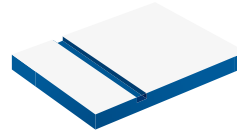
Black/White
1,6 mm PS402-206



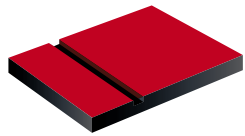
White/Red
1,6 mm PS206-206



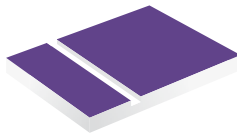
Airforce Blue/White
1,6 mm PS532-206



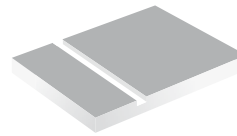
White/Blue
1,6 mm PS205-206



Red/Black
1,6 mm PS604-206



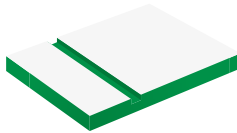
Purple/White
1,6 mm PS582-206



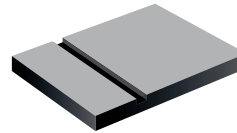
Grey/White
2,4 mm PS302-207



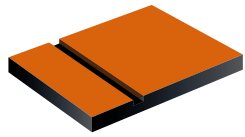
Orange/White
1,6 mm PS612-206



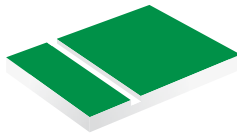
White/Green
1,6 mm PS209-206



Grey/Black
1,6 mm PS304-206



Orange/Black
1,6 mm PS614-206



Green/White
1,6 mm PS932-206



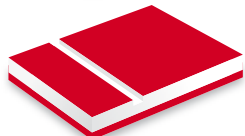
White/Red/White
3,2 mm PS206-309



White/Black/White
1,6 mm PS234-306
3,2 mm PS234-309



White/Blue/White
3,2 mm PS205-309



Red/White/Red
3,2 mm PS602-309



Black/White/Black
3,2 mm PS402-309



Blue/White/Blue
3,2 mm PS512-309



Burgundy/White/Burgundy
3,2 mm PS622-309



Yellow/Black/Yellow
3,2 mm PS704-309



Green/White/Green
3,2 mm PS932-309

→ TroPly Ultra

TroPly Ultra is a UV non-glare modified acrylic laminate for internal or external applications. The thicker cap increases protection providing an ideal solution for harsh environments or external professional signage and directories.

Applications

- Exterior & Interior Signs
- Badges
- Safety Signs
- Control Panels
- Braille Signage
- Plant Labels



Material Features

Material: Multi surface impact acrylic, 2 ply

Finish: matt

Thickness: 1,6 mm / 3,2 mm

Engraving depth: 0,30 mm

Cutting method: saw

Sheet size: 1220 x 610 mm



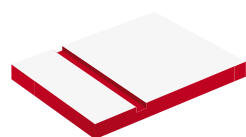
Rotary material



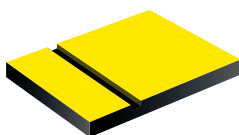
Interior use



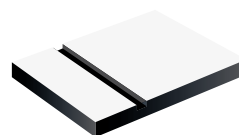
Exterior use



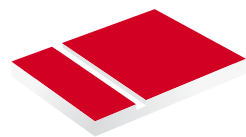
White/Red
1,6 PU206-206
3,2 PU206-209
mm



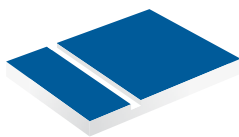
Yellow/Black
1,6 PU704-206
3,2 PU704-209
mm



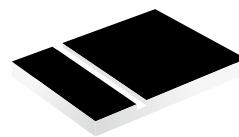
White/Black
1,6 PU204-206
3,2 PU204-209
mm



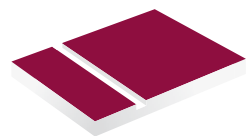
Red/White
1,6 PU602-206
3,2 PU602-209
mm



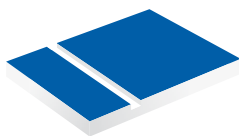
Blue/White
1,6 PU512-206
3,2 PU512-209
mm



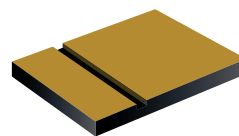
Black/White
1,6 PU402-206
3,2 PU402-209
mm



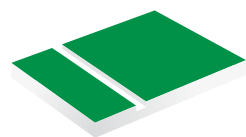
Ruby/White
3,2 PU632-209
mm



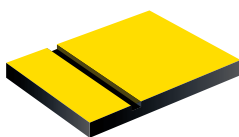
Sapphire/White
1,6 PU562-206
mm



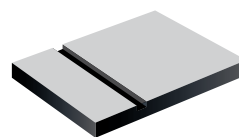
Vintage Gold/Black
1,6 PU774-206
mm



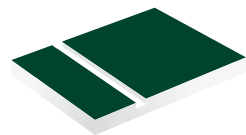
Bright Green/White
1,6 PU932-206
3,2 PU932-209
mm



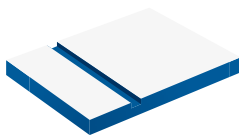
Safety Yellow/Black
1,6 PU794-206
3,2 PU794-209
mm



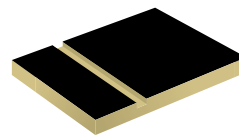
Vintage Silver/Black
1,6 PU384-206
3,2 PU384-209
mm



Hunter Green/White
1,6 PU992-206
mm



White/Blue
1,6 PU205-206
3,2 PU205-209
mm



Black/Gold
1,6 PU417-206
mm

→ TroPly Ultra Reverse

TroPly Ultra Reverse is a transparent acrylic glass with a coating on the back. A transparent image is created by engraving the coloured back. This engraving can then be filled with colours. The protective transparent acrylic glass in combination with the deep coloured layer on the back makes TroPly Ultra Reverse resistant to adverse external influences and easy to clean.

Applications

- Exterior & Interior Signs
- Badges
- Safety Signs
- Information Signs
- Braille Signage
- Industrial Signs



→ Material Features

Material: Laminated impact acrylic, 1- / 2-ply
Finish: matt
Thickness: 0,8 mm / 1 mm / 1,6 mm / 3,2 mm
Engraving depth: 0,30 mm
Cutting method: saw
Sheet size: 1220 x 610 mm



Rotary material



Interior use

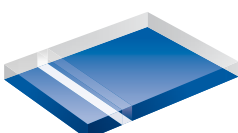
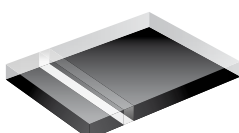
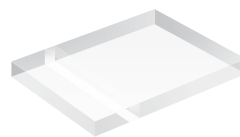
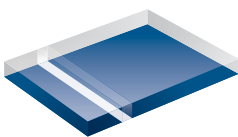
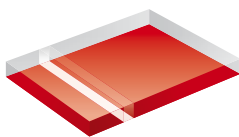
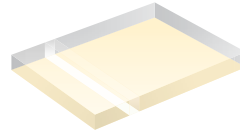
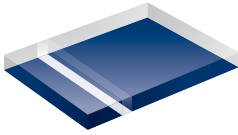
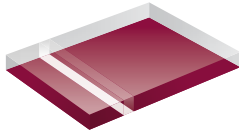
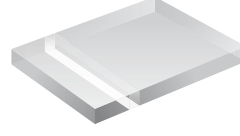
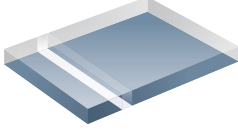
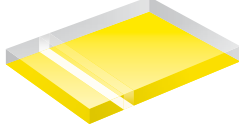
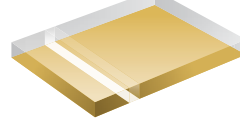
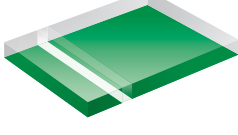


Exterior use



Reverse

→ TroPly Ultra Reverse

 Clear single ply 0,8 PUR101-103 1,0 PUR101-104 1,6 PUR101-106 3,2 PUR101-109 mm	 Matt/Sapphire 1,6 mm PUR561-206	 Matt/Black 1,6 PUR401-206 3,2 PUR401-209 mm
 Matt/White 1,6 PUR201-206 3,2 PUR201-209 mm	 Matt/Blue 1,6 PUR511-206 3,2 PUR511-209 mm	 Matt/Red 1,6 mm PUR601-206
 Matt/Ivory 1,6 mm PUR231-206	 Matt/Airforce Blue 1,6 mm PUR541-206	 Matt/Burgundy 1,6 mm PUR631-206
 Matt/Vintage Silver 1,6 PUR371-206 3,2 PUR371-209 mm	 Matt/China Blue 1,6 mm PUR381-206	 Matt/Yellow 1,6 mm PUR701-206
 Matt/Gold 1,6 PUR731-206 3,2 PUR731-209 mm	 Matt/Green 1,6 mm PUR911-206	

→ TroPly HiGloss

TroPly HiGloss is highly polished, lustrous in colour and UV stable, suited to both internal and external applications. A thick cap offers resistance to abrasion and whilst suited to mechanical engraving, its modified acrylic composition enables the added advantage of being able to cut intricate shapes using a laser.

Applications

- Exterior & Interior Signs
- Badges
- Safety Signs
- Information Signs
- Industrial Signs
- Plant Labels



→ Material Features

Material: Laminated impact acrylic, 2- / 3 ply

Finish: gloss

Thickness: 1,6 mm / 3,2 mm

Engraving depth: 0,30 mm

Cutting method: saw

Sheet size: 1220 x 610 mm



Rotary material



Interior use



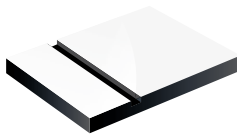
Exterior use



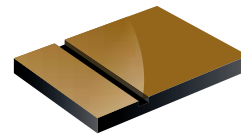
Selected colours are also available in a 3-ply finish. Here, in addition to the surface and core layers there is an extra layer in the colour and thickness of the surface layer applied on the back.



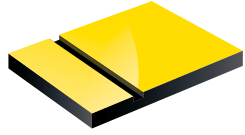
Red/White
1,6 PH602-206
3,2 PH602-209
mm



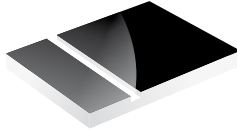
White/Black
1,6 PH204-206
3,2 PH204-209
mm



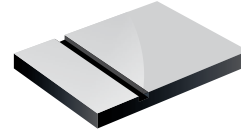
Vintage Gold/
Black
1,6 PH774-206
3,2 PH774-209
mm



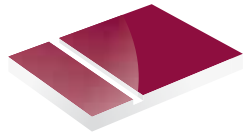
Safety Yellow/Black
1,6 PH794-206
3,2 PH794-209
mm



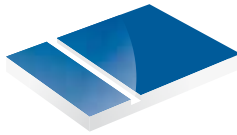
Black/White
1,6 PH402-206
3,2 PH402-209
mm



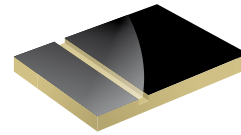
Vintage Silver/
Black
1,6 PH384-206
3,2 PH384-209
mm



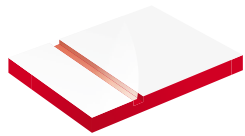
Ruby/White
1,6 PH632-206
mm



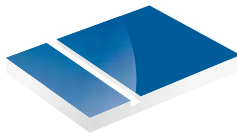
Blue/White
1,6 PH512-206
3,2 PH512-209
mm



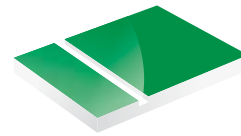
Black/Gold
1,6 PH417-206
mm



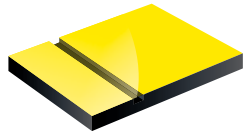
White/Red
1,6 PH206-206
3,2 PH206-209
mm



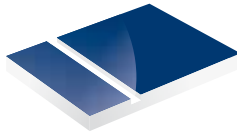
Sapphire/White
1,6 PH562-206
mm



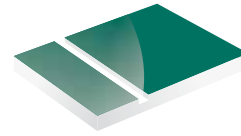
Green/White
1,6 PH932-206
3,2 PH932-209
mm



Yellow/Black
1,6 PH704-206
3,2 PH704-209
mm



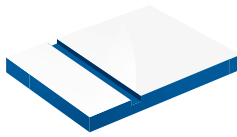
Airforce Blue/White
1,6 PH542-206
mm



Pine Green/White
1,6 PH962-206
mm



Ivory/Dark Brown
1,6 PH228-206
mm



White/Blue
1,6 PH205-206
3,2 PH205-209
mm



Red/White/
Red
1,6 PH602-306
3,2 PH602-309
mm



White/Black/
White
1,6 PH204-306
3,2 PH204-309
mm



Blue/White/
Blue
1,6 PH512-306
mm



White/Red/
White
3,2 PH206-309
mm



Black/White/
Black
3,2 PH402-309
mm



Green/White/
Green
1,6 PH932-306
mm

→ TroPly HiGloss Reverse

TroPly HiGloss Reverse is polished to a high gloss finish and can be marked on the back, thus creating high-quality signage products. The material is UV stable and weather-proof and therefore suitable for indoor and outdoor use. A 3D effect can be achieved by using an appropriate milling cutter. The material is ideal for backlighting.

Applications

- Interior Signs
- Exterior Signs
- Control Panels
- Safety Signs
- Industrial Signs



→ Material Features

Material: Acrylic, 1- / 2 ply
Finish: gloss
Thickness: 1,6 mm / 3,2 mm
Engraving depth: 0,30 mm
Cutting method: saw, rotary jar
Sheet size: 1220 x 610 mm



Rotary material



Interior use

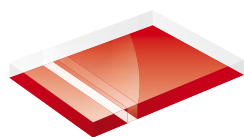


Exterior use

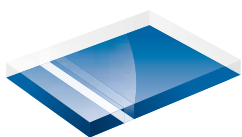


Reverse

→ TroPly HiGloss Reverse



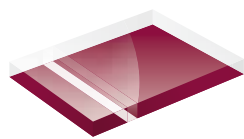
Clear/Red
1,6 PHR600-206
3,2 PHR600-209
mm



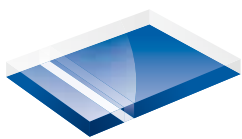
Clear/Blue
1,6 PHR510-206
3,2 PHR510-209
mm



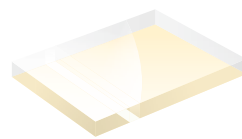
Clear/White
1,6 PHR200-206
3,2 PHR200-209
mm



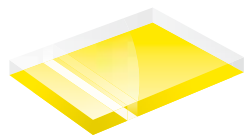
Clear/Burgundy
3,2 PHR630-209
mm



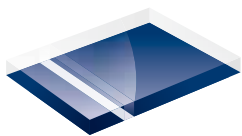
Clear/Sapphire
3,2 PHR560-209
mm



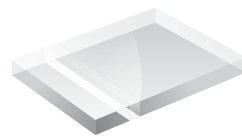
Clear/Ivory
3,2 PHR230-209
mm



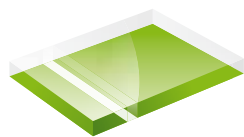
Clear/Yellow
1,6 PHR700-206
3,2 PHR700-209
mm



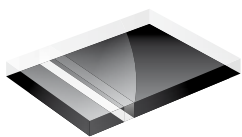
Clear/Airforce Blue
1,6 PHR540-206
3,2 PHR540-209
mm



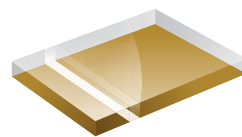
Clear/Silver
3,2 PHR370-209
mm



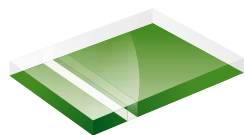
Clear/Green
1,6 PHR900-206
3,2 PHR900-209
mm



Clear/Black
1,6 PHR400-206
3,2 PHR400-209
mm



Clear /Gold
1,6 PHR750-206
3,2 PHR750-209
mm



Clear/Teal Green
3,2 PHR910-209
mm



Clear single ply
1,6 PHR100-106
3,2 PHR100-109
mm

→ Anodised Aluminium

Anodised or colour anodised aluminum is suitable both for engraving with a CO₂ laser and with mechanical engraving devices. The protective anodised coating remains intact during laser processing. The image contrast is caused by the removal of the coloured coating and almost photographic qualities can be achieved. A detailed, white engraved image is created.

Applications

- Exterior & Interior Signs
- Type Plates
- Serial Number Plates
- Barcodes
- Signs with advertising impact
- ID Tags



→ Material Features

Material: anodised aluminium, single ply

Finish: matt, gloss

Thickness:

matt: 0,5 / 1,0 / 1,5 / 2,0 / 3,0 mm

gloss: 1,0 / 1,5 / 2,0 mm

Cutting method: saw, rotary jar

Sheet size: 1000 x 500 mm



Laser material



Rotary material

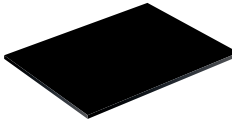
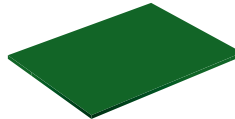
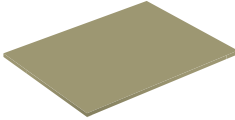
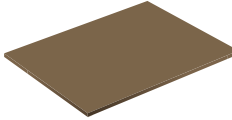
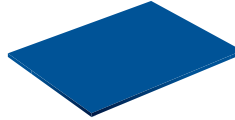
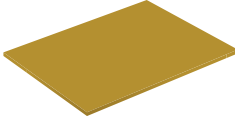
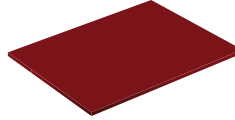


Interior use

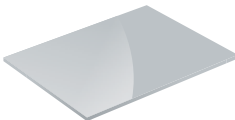
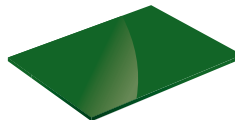
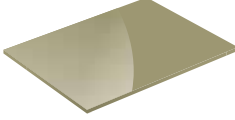
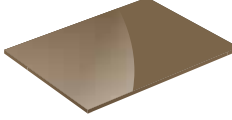
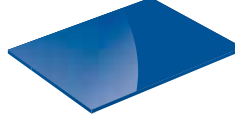
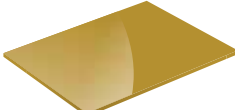
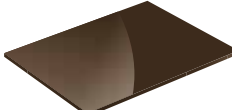
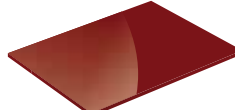


Exterior use

→ Anodised Aluminium Matt

	Aluminium Satin Silver matt			Black matt			Green matt		
	0,5	30105-00		0,5	30105-10		0,5	30105-40	
	1,0	30110-00		1,0	30110-10		1,0	30110-40	
	1,5	30115-00		1,5	30115-10		1,5	30115-40	
	2,0	30120-00		2,0	30120-10		2,0	30120-40	
3,0	30130-00	3,0	30130-10	3,0	30130-40				
mm		mm		mm					
	Nickel Silver matt			Mid Bronze matt			Blue matt		
	0,5	30105-50		0,5	30105-70		0,5	30105-30	
	1,0	30110-50		1,0	30110-70		1,0	30110-30	
	1,5	30115-50		1,5	30115-70		1,5	30115-30	
	2,0	30120-50		2,0	30120-70		2,0	30120-30	
3,0	30130-50	3,0	30130-70	3,0	30130-30				
mm		mm		mm					
	Gold matt			Dark Bronze matt			Red matt		
	0,5	30105-60		0,5	30105-80		0,5	30105-20	
	1,0	30110-60		1,0	30110-80		1,0	30110-20	
	1,5	30115-60		1,5	30115-80		1,5	30115-20	
	2,0	30120-60		2,0	30120-80		2,0	30120-20	
3,0	30130-60	3,0	30130-80	3,0	30130-20				
mm		mm		mm					
	Stainless Steel matt								
	1,0	30110-90							
	1,5	30115-90							
	2,0	30120-90							
mm									

→ Anodised Aluminium Gloss

	Aluminium Satin Silver gloss			Black gloss			Green gloss			
	1,0	30210-00		1,0	30210-10		1,0	30210-40		
	1,5	30215-00		1,5	30215-10		1,5	30215-40		
	2,0	30220-00		2,0	30220-10		2,0	30220-40		
		mm			mm			mm		
	Nickel Silver gloss			Mid Bronze gloss			Blue gloss			
	1,0	30210-50		1,0	30210-70		1,0	30210-30		
	1,5	30215-50		1,5	30215-70		1,5	30215-30		
	2,0	30220-50		2,0	30220-70		2,0	30220-30		
		mm			mm			mm		
	Gold gloss			Dark Bronze gloss			Red gloss			
	1,0	30210-60		1,0	30210-80		1,0	30210-20		
	1,5	30215-60		1,5	30215-80		1,5	30215-20		
	2,0	30220-60		2,0	30220-80		2,0	30220-20		
		mm			mm			mm		

→ DuraBlack™

DuraBlack™ is a coated aluminum with a black surface, which can be marked in white with a CO₂ laser. Due to the additional layer of protection, DuraBlack™ is particularly resistant to environmental influences (weathering, salt water, chemicals, etc.). DuraBlack™ conforms with various industrial and military standards, including MIL-STD 130N, A-A-50271 (MIL-P-514D) and MIL-STD-15024F, Type L.

Applications

- Exterior & Interior Signs
- Type Plates
- Badges
- Materials Handling
- Military Signage



→ Material Features

Material: Aluminium, anodised
Finish: matt
Thickness: 0,5 mm
Cutting method: saw, rotary jar
Sheet size: 508 x 609 mm



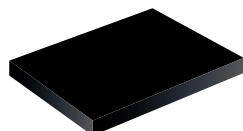
Laser material



Interior use



Exterior use



Black matt
0,5 77795
 mm

→ AlumaMark™

AlumaMark™ is a coated aluminum with a black surface, which can be marked in white with a CO₂ laser. AlumaMark™ is designed in such a way that even low laser power levels can create a high-contrast engraving.

Applications

- Interior Signs
- Name Plates
- Badges
- Trophy Signs
- Labels



→ Material Features

Material: Aluminium, anodised
Finish: matt
Thickness: 0,5 mm
Cutting method: saw, rotary jar
Sheet size: 508 x 609 mm



Laser material



Interior use



Gold matt
0,5 875-12
 mm



Smooth Silver
0,5 875-11
 mm

Laserable Materials

		Engraving		Use		Ply			Handling		
Material		Laser	Mechanical engraving	Exterior	Interior	1	2	3	Front	Reverse engraving (optional colour fill)	Scores
TroLase	2	x	x	x	x		x	x	x		x
TroLase Metallic Plus	4	x	x	x	x		x		x		x
TroLase Metallic	4	x	x		x		x		x		x
TroLase Reverse	6	x	x	x	x		x			x	x
TroGlass	8	x	x	x	x		x			x	
Plexiglas®	8	x	x	x	x	x			x	x	
TroLase ADA Signage	10	x	x	x	x	x			x		x
TroLase Thins	12	x	x		x	x	x		x		x
TroLase Textures	14	x	x	x	x		x		x		x
TroLase Lights	15	x	x	x	x		x		x		x
LaserFlex	16	x		x	x	x				x	

Rotary Materials

TroPly	18		x		x		x	x	x		x
TroPly Metallic Plus	20		x		x		x		x		x
TroPly Metallic	20		x		x		x		x		x
TroPly Satins	22		x		x		x	x	x		x
TroPly Ultra	24		x	x	x		x		x		x
TroPly Ultra Reverse	26		x	x	x		x			x	x
TroPly HiGloss	28		x	x	x		x	x	x		x
TroPly HiGloss Reverse	30		x	x	x		x			x	x

Metals

Anodised Aluminium	32	x	x	x	x	x			x		
DuraBlack	34	x		x	x	x			x		
AlumaMark	35	x			x	x			x		

Finishing											
Saws	Drills	Guillotine	Laser Cutting	Bevels	Hot Bendable	Screen printing	Bonding	ADA Compliant	Hot Stamping	Material	
X	X	X	X	X	X	X	X		X	2	TroLase
X	X	X	X	X	X	X	X		X	4	TroLase Metallic Plus
X	X	X	X	X	X	X	X		X	4	TroLase Metallic
X	X	X	X	X	X	X	X		X	6	TroLase Reverse
X	X		X	X	X	X	X		X	8	TroGlass
X	X		X	X	X	X	X		X	8	Plexiglas®
X	X	X	X	X	X	X	X	X	X	10	TroLase ADA Signage
X	X	X	X			X	X		X	12	TroLase Thins
X	X	X	X	X	X	X	X		X	14	TroLase Textures
		X	X				X			15	TroLase Lights
		X	X							16	LaserFlex
X	X	X		X	X	X	X		X	18	TroPly
X	X	X		X	X	X	X		X	20	TroPly Metallic Plus
X	X	X		X	X	X	X		X	20	TroPly Metallic
X	X	X		X	X	X	X		X	22	TroPly Satins
X	X	X		X	X	X	X	X	X	24	TroPly Ultra
X	X	X		X	X	X	X	X	X	26	TroPly Ultra Reverse
X	X	X		X	X	X	X		X	28	TroPly HiGloss
X	X	X		X	X	X	X		X	30	TroPly HiGloss Reverse
X	X	X		X		X	X			32	Anodised Aluminium
X	X	X		X						34	DuraBlack
X	X	X		X						35	AlumaMark

Laserable Materials

Rotary Materials

Metals

Services

→ Flat bed lasers

Speedy family and SP series



The CO₂ laser machines from the Speedy family are ideal for engraving and cutting a variety of materials, such as laminates, stamp rubbers, acrylic, wood, paper, cardboard and many more. Fiber lasers are ideal for laser marking of metals and plastics. Both laser sources are integrated into the laser systems of the Speedy flexx series;

maximum flexibility for each application is thus guaranteed. Process virtually any material with a processing area of up to 1000 x 610 mm. The SP series with a processing area of up to 3200 x 2200 mm is ideal for precision processing large materials at high speeds.



→ Endless Possibilities

Process a virtually unlimited range of materials: With Trotec laser engraving machines stamps can be produced within minutes and series production is also significantly streamlined. Customize honorary prizes, such as trophies or football trophies in the blink of an eye.

Or score highly with clear acrylic cuts: Exceptional shapes for displays, signs and neon signs create more interesting and sophisticated end products. From simple rectangular advertising signs to complex contours and labels anything is possible with Trotec lasers.

About Us

Trotec is a world leader in the field of laser technology and sets new standards. The Upper Austrian innovation leader offers solutions for almost any requirement of the laser marking, engraving and cutting technology sector. Its laser systems stand for quality, reliability and innovation. We manufacture flat bed laser machines, galvo laser systems and exhaust systems.

→ Galvo Lasers

ProMarker and SpeedMarker series



The ProMarker series offers simple high speed laser processing of metal and plastic parts, such as promotional items, gifts, identification plates and much more. Choose between the ProMarker 100, an open Class 4 laser marking station with precision Z-axis or the compact ProMarker 300, a table marking station, which is characterised by its ergonomics and safety (laser safety class 2). The SpeedMarker series, developed for efficient laser

marking of metals and plastics along the entire industrial production chain, offers the perfect combination of intelligent software and high-quality engineering. The laser systems are available in 4 different sizes and in different configurations, to optimally meet your requirements: SpeedMarker 100, SpeedMarker 300, SpeedMarker 700, SpeedMarker 1300.



→ Demanding marking tasks

No matter whether for production and finishing of high-quality advertising materials or the marking of identification plates or components in large quantities -

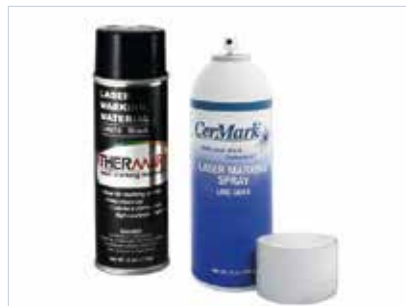
metals and plastics can be optimally marked with high performance galvo lasers from the ProMarker or SpeedMarker series.

About Us

All of our products are manufactured in Austria. At Trotec, you will also find an extensive selection of engravable materials for laser and mechanical engraving as well as signage and marking accessories. You will receive only the highest quality materials with simple processing properties. Trotec has more than 300 employees and serves customers in over 90 countries. For more information, please visit www.troteclaser.com.

→ Metal Mark Emulsion

With the help of laser marking equipment metals can be marked with a CO₂ laser. Laser marking devices produce permanent black markings, which are highly resistant to mechanical and chemical stresses as well as high temperatures. Metal Mark Emulsion is available as a paste, spray or tape. The most common method is to apply it using a spray can. Brush application is appropriate whenever the entire surface can be coated with a single brush stroke. Spraying the paste, e.g. using an airbrush, is suitable for coating larger areas in a single step. The tape, however, is a particularly clean solution for smaller areas.



	Contents	Reference number
Metal Mark	CerMark LMM 6000, 340 g aerosol	4767
	Thermark LMM 14, 170 g aerosol	15891
	CerMark LMM 6000, 250 g paste	48391
	CerMark LMM 6000, 50 g paste	49852
	LMM 6018 Tape, 25 mm x 15 metres	58243
	LMM 6018 Tape, 50 mm x 15 metres	64752

→ Paint for Acrylic

Specially designed to use on laser engraved plastics our acrylic filler paints will not affect nor "craze" the lasered area. Fill reverse engraved signs with acrylic colours and create long-lasting, colourful, multi-colour signs.



	Colour	Reference number
Paint for Acrylic 29,57 ml/can	Black	74163
	Red	74164
	White	74165
	Blue	74166
	Silver	74169
	Gold	90961
	Green	90550
	Yellow	90875

Price list

Contact us - we are happy to send you more information and our price list!

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Fax +49 (0)761 / 15637-10

info.material@troteclaser.com

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Fax: +43 (0)7242 / 239-7380

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Any colour deviations between the images shown in the catalogue and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.



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